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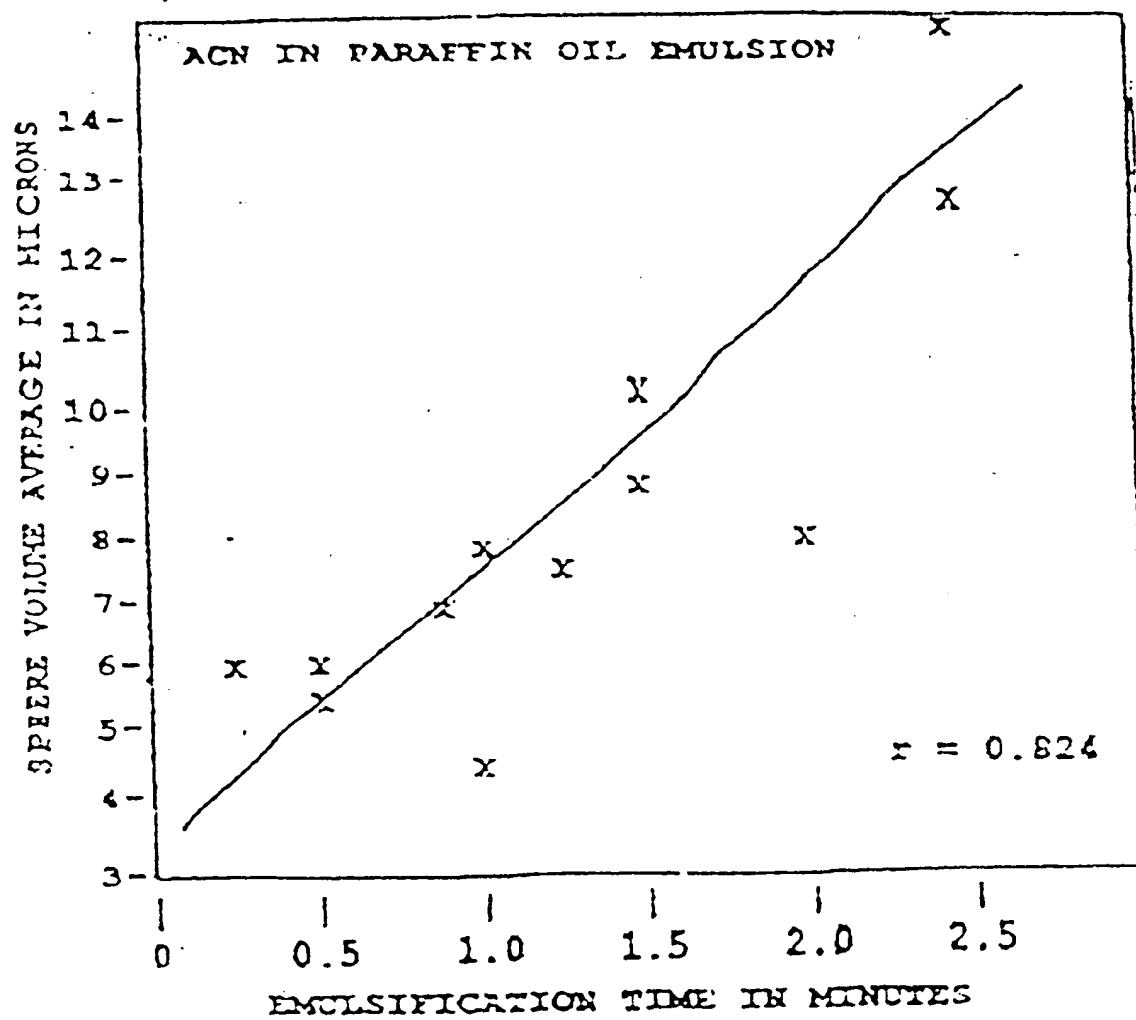


FIG. 1

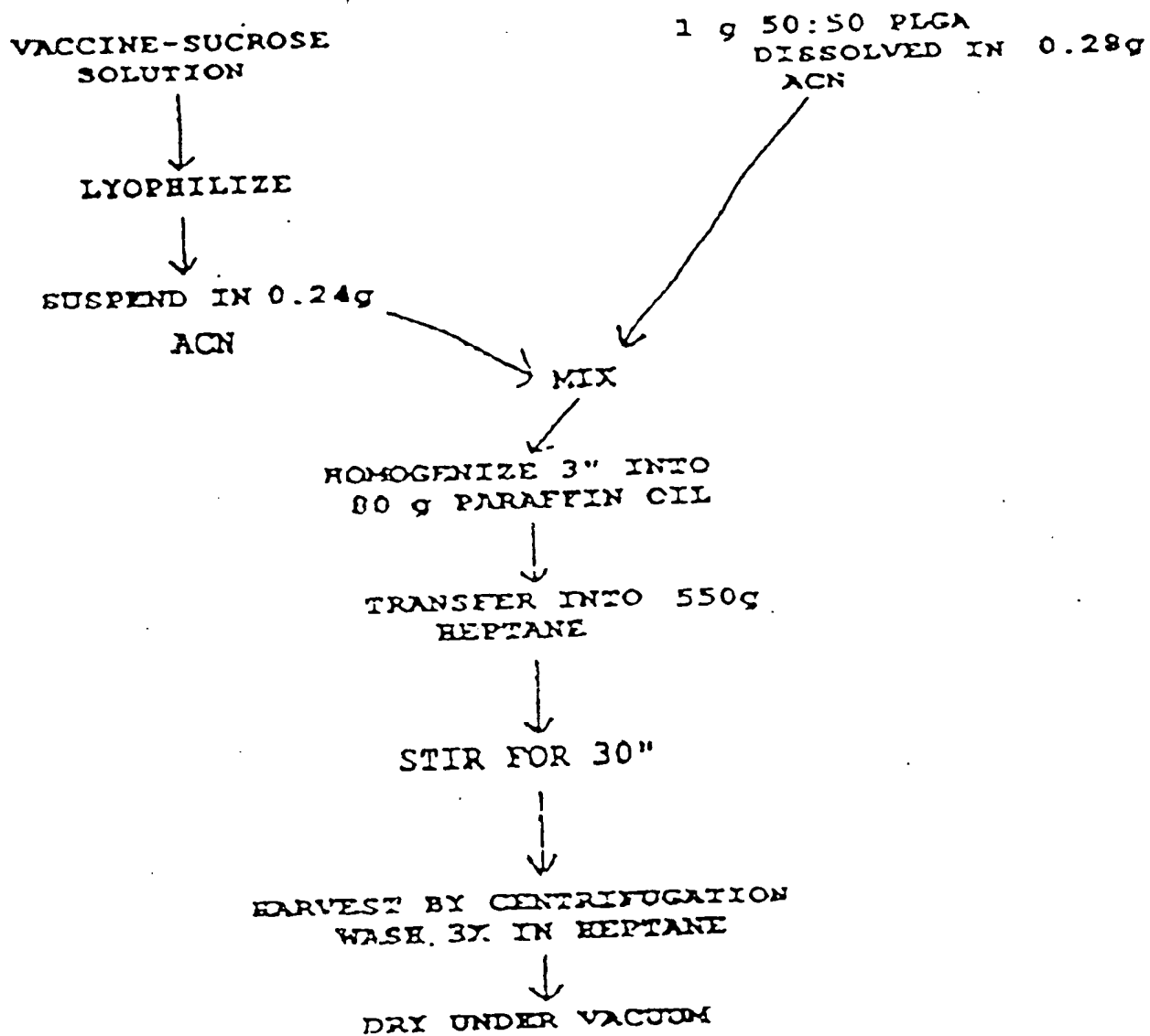


FIG. 2

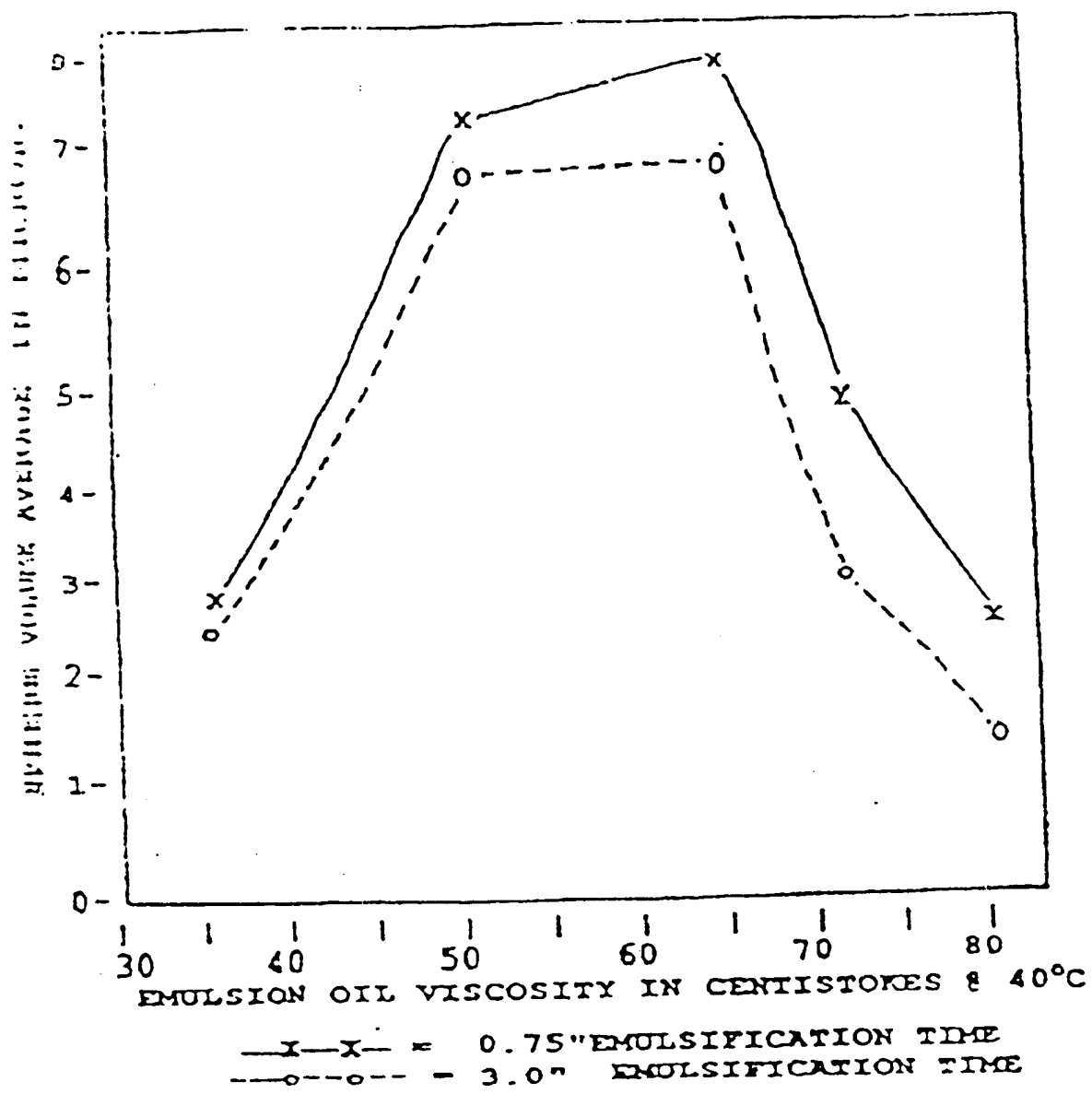
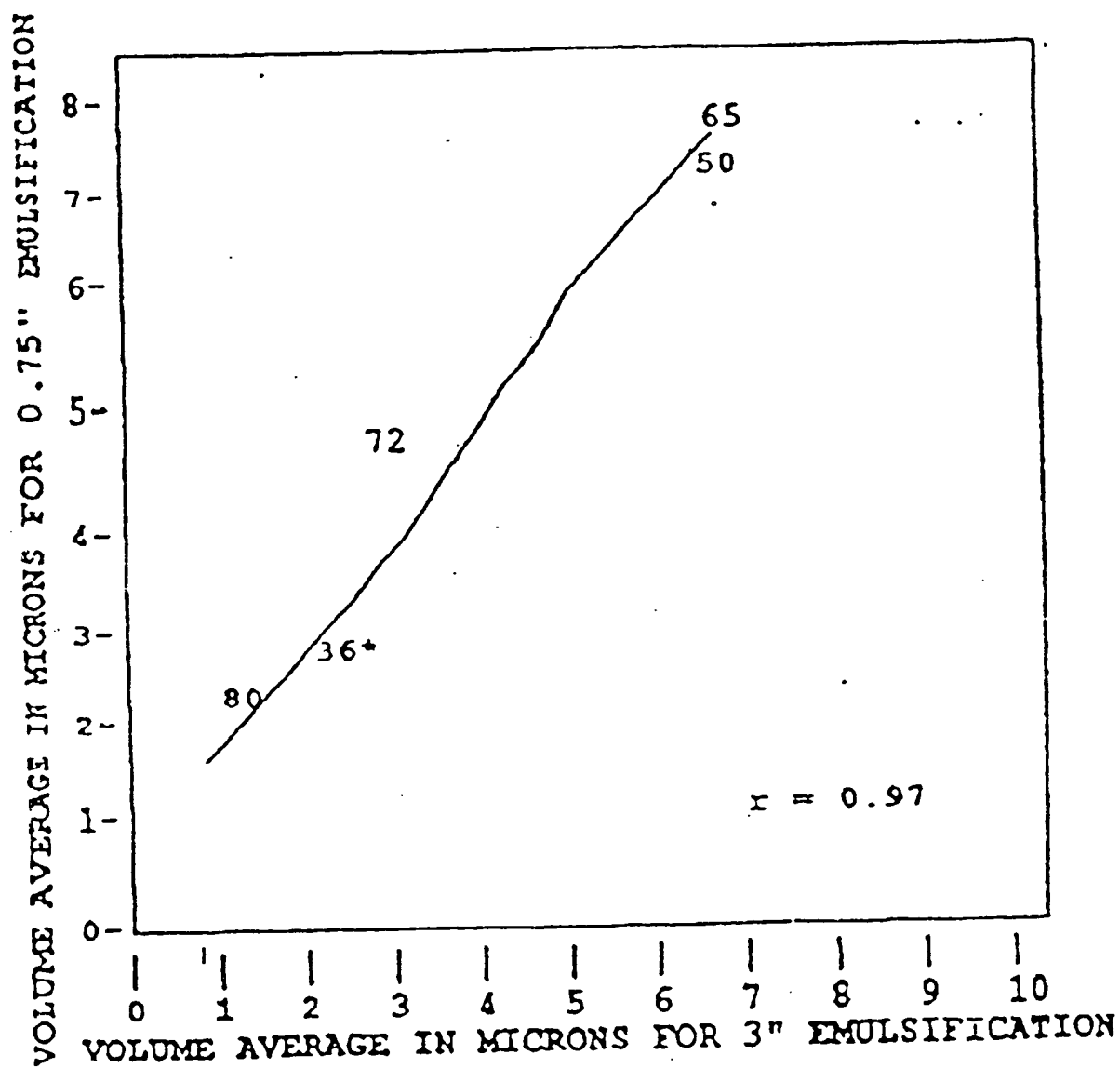


FIG. 3



* = VISCOSITY ON OIL IN CENTISTOKES @ 40°C

FIG. 4

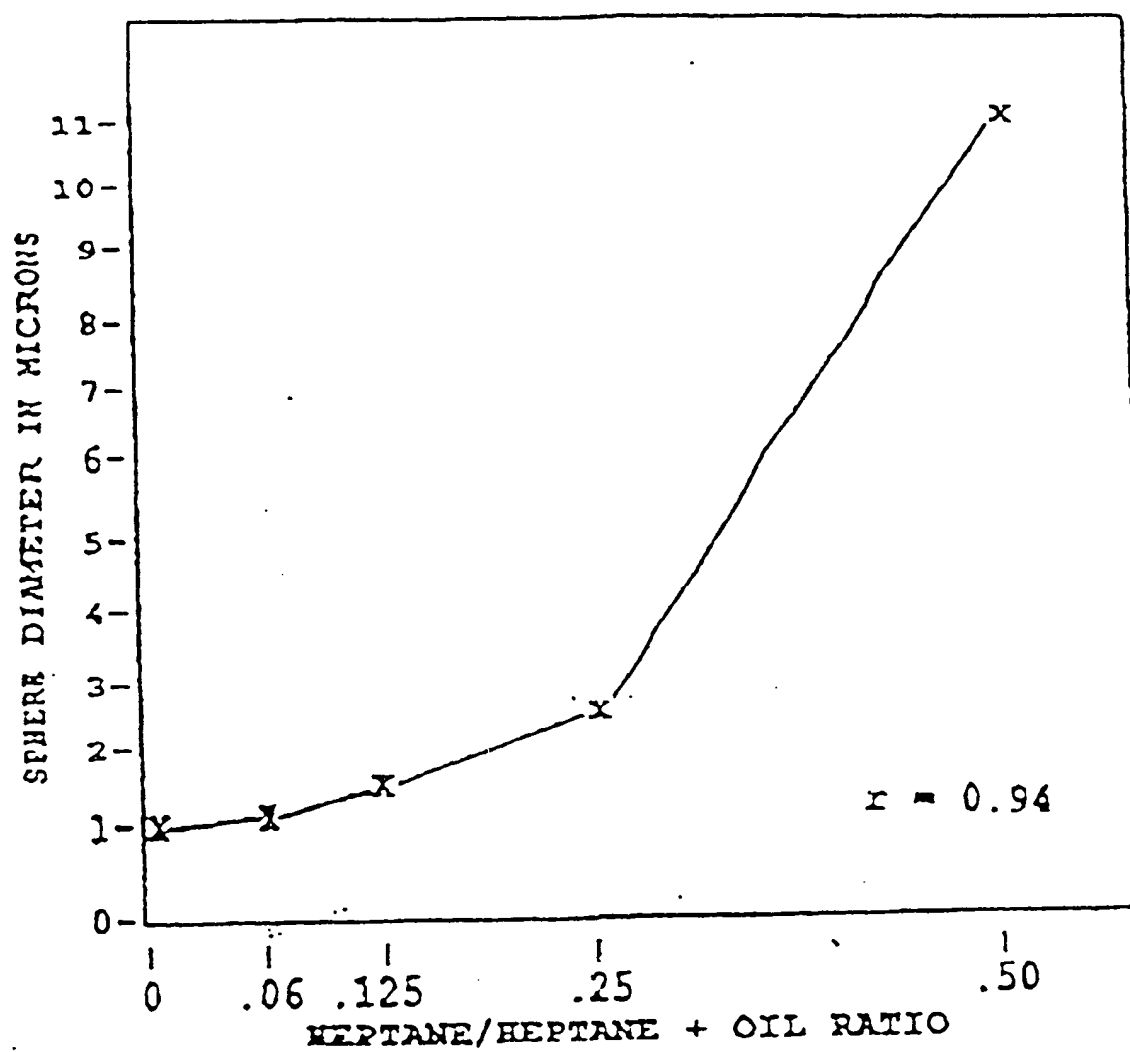


FIG. 5

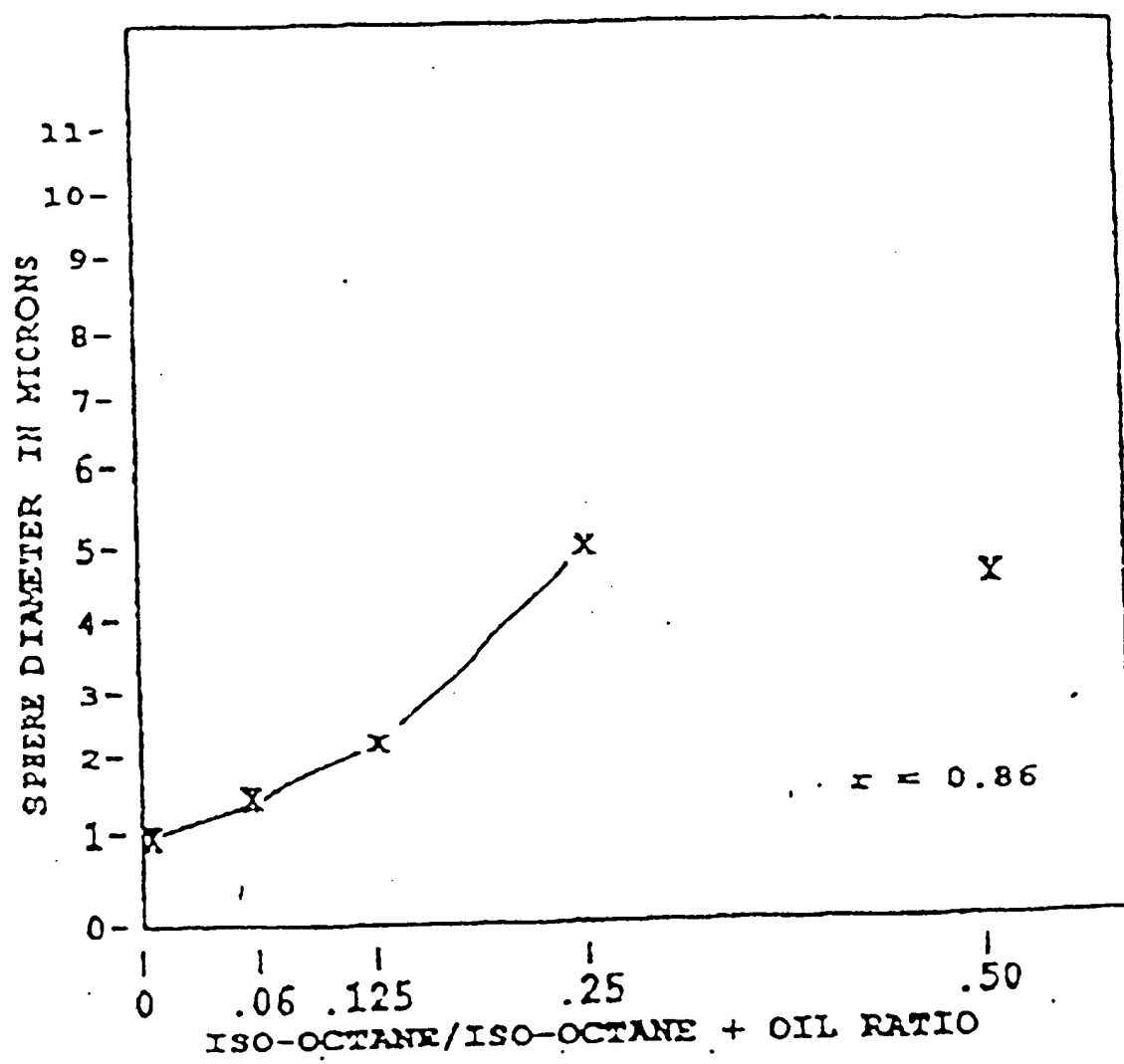


FIG. 6

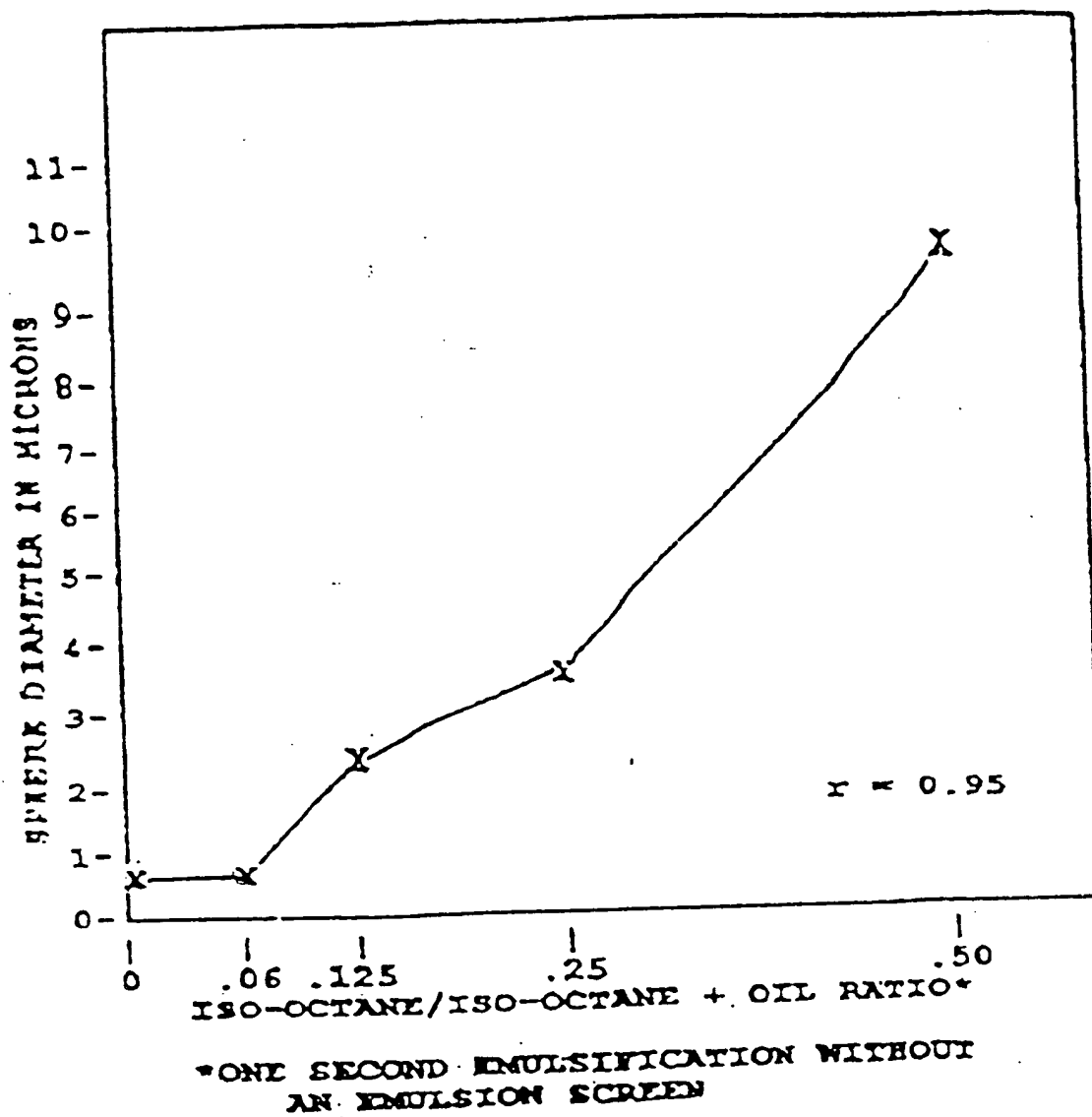


FIG. 7

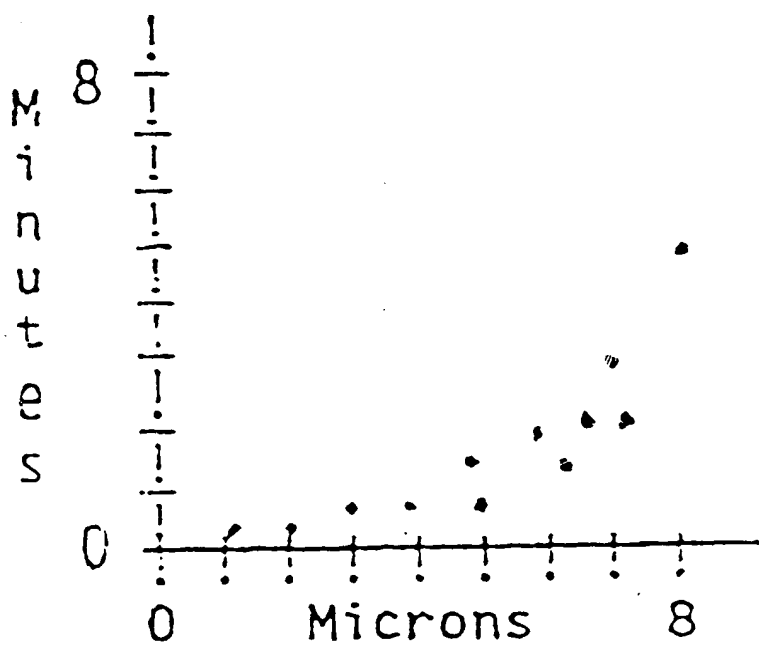


FIG. 8

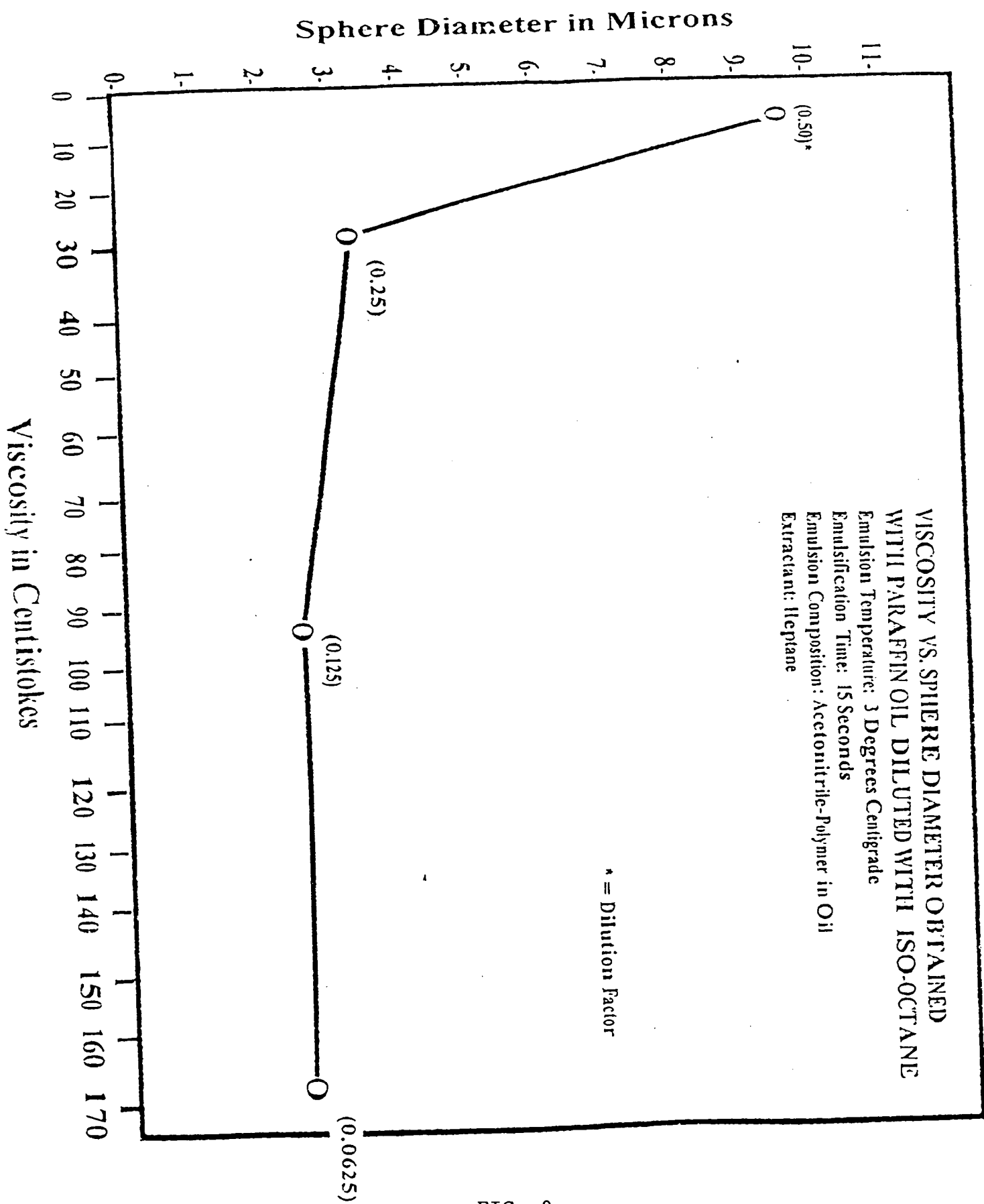


FIG. 9

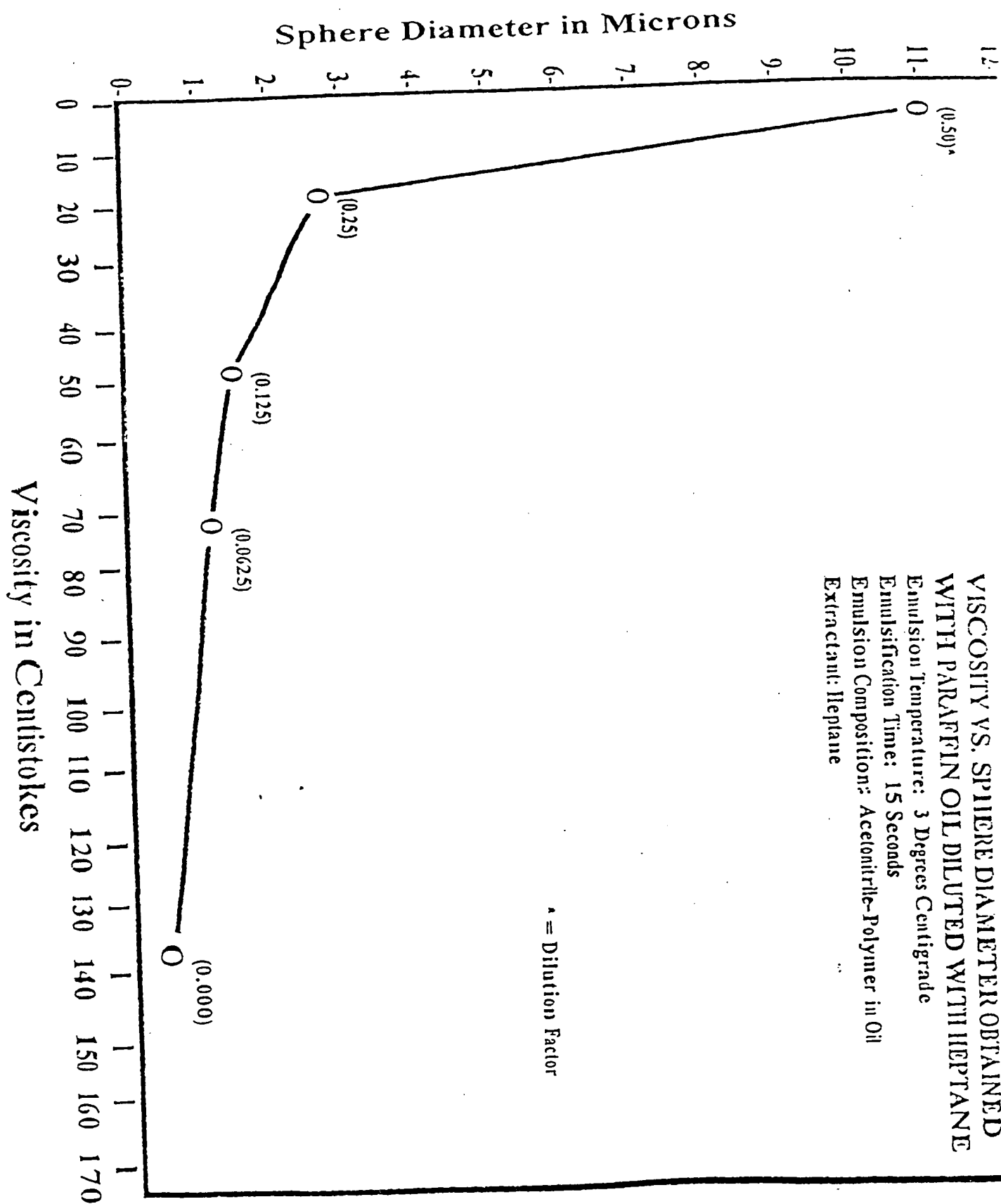
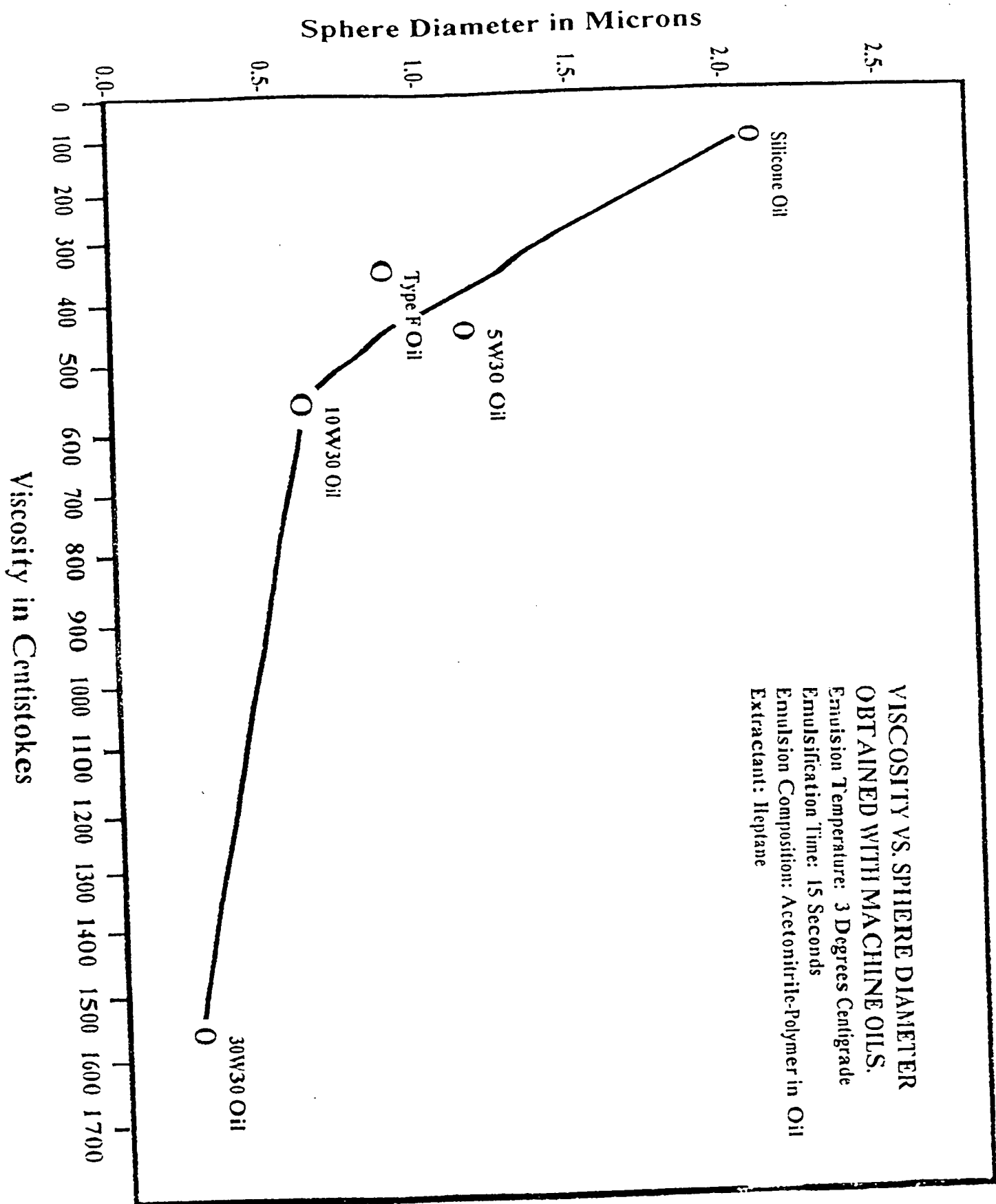


FIG. 10



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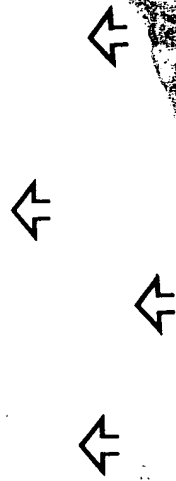
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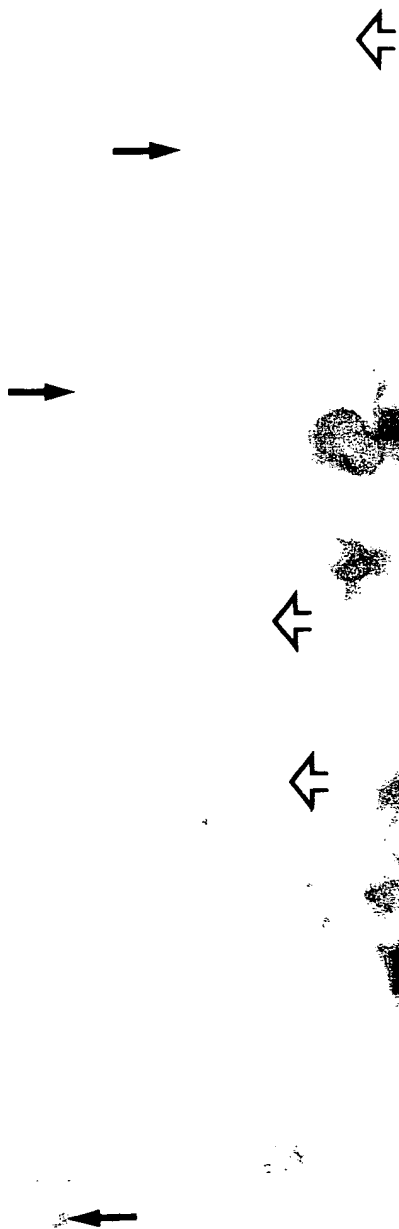
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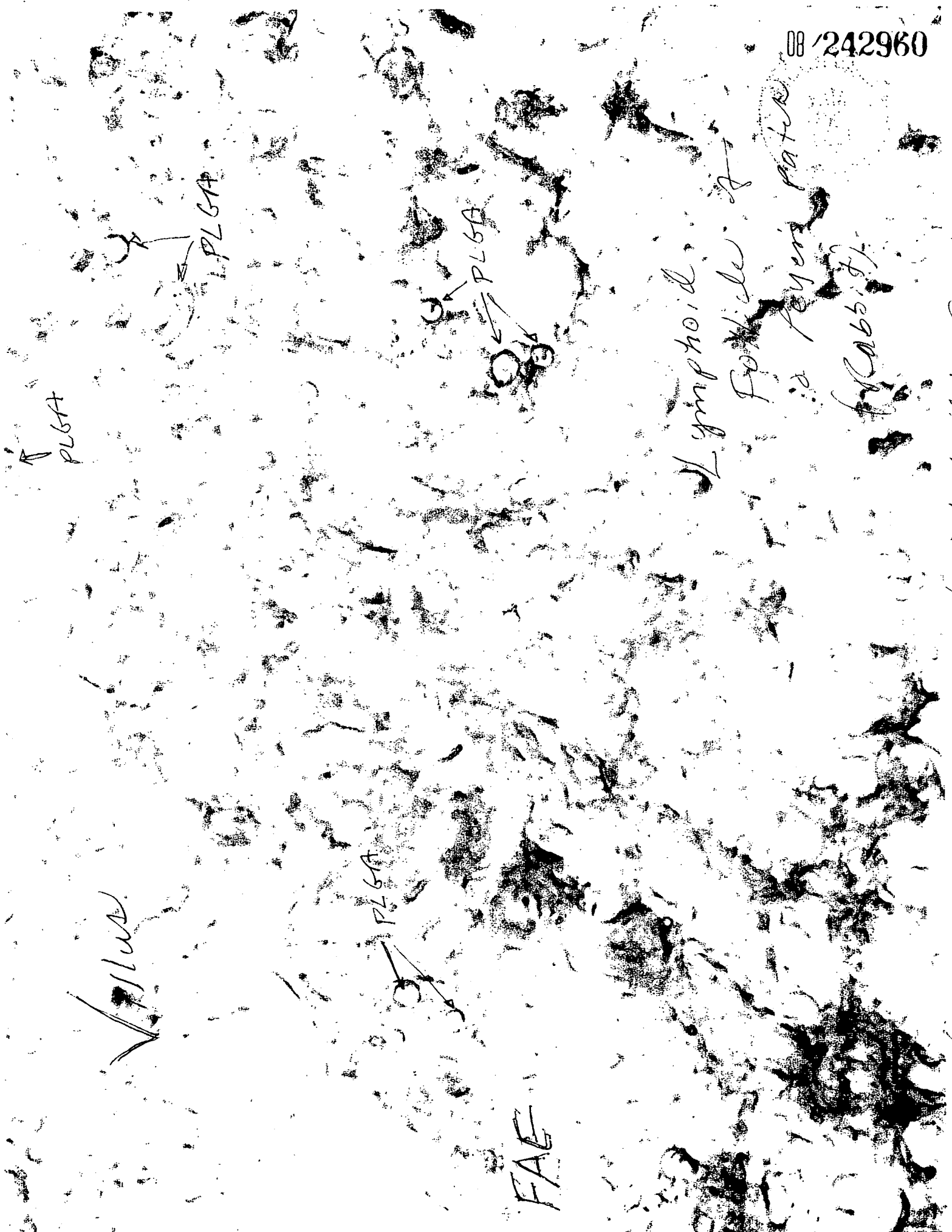


FIG. 18

